

2018 NISSAN SENTRA 1.8 SR CVT



model information & options

Total*

\$20,370.00

295.00

885.00

\$21,750.00

Manufacturer's Suggested

CARPETED FLOOR MATS

DESTINATION CHARGES

Options Included by Manufacturer

Retail Base Price:

PREMIUM PAINT

with Trunk Mat

Your Upgrade Awaits

Standard Equipment Included at No Extra Charge

MECHANICAL & PERFORMANCE

1.8-Liter DOHC 4-Cylinder Engine Xtronic CVT® (Continuously Variable Transmission) Eco & Sport Drive Modes Front & Rear Stabilizer Bars Power-Assisted Front & Rear Disc Brakes 17" Aluminum-Alloy Wheels

SAFETY & SECURITY

Driver & Front Passenger Side-Impact. & Curtain Air Bags Lower Anchors & Tethers for CHildren (LATCH) Anti-Lock Braking System (ABS) Traction Control System (TCS) Vehicle Dynamic Control (VDC) Electronic Brake Force Distribution (EBD) Active Understeer Control (AUC)
Tire Pressure Monitoring System (TPMS) w/ Easy-Fill Tire Alert Nissan Vehicle Immobilizer System Vehicle Security System Automatic Emergency Braking (AEB) RearView Monitor

COMFORT & CONVENIENCE

Dual Zone Automatic Temperature Control

6-Way Adjustable Driver's Seat Premium Sport Cloth Seats Sliding Front Armrest Rear Seat Center Armrest Heated Front Seats Power Windows w/ Driver's One-Touch Auto Up/Down Feature Power Door Locks w/ Auto-Locking Feature Nissan Intelligent Key® w/ Illuminated Push Button Ignition 5" Color Display
AM/FM/CD/Aux-in Audio System w/ 6 Speakers
USB Connection Port for iPod® Interface SiriusXM® Satellite Radio* Bluetooth® Hands-Free Phone System Streaming Audio via Bluetooth® Siri® Eves Free* Hands-Free Text Messaging Assistant* Leather-Wrapped Steering Wheel w/ Illuminated Audio Controls Automatic On/Off Headlights Intelligent Auto Headlights (I-AH) Cruise Control w/ Illuminated Controls 5" Advanced Drive-Assist® Display 2 Illuminated Rear USB ports 60/40 Split Fold-Down Rear Seats

EXTERIOR

LED Low Beam Projector Headlights w/ LED Accents Heated Power Outside Mirrors w/ LED Turn Signals ower Body Side Sill Extentions Rear Spoiler w/ Integrated LED Brake Light Chrome Exhaust Tip Finisher og Lights

Intelligent Cruise Control (ICC)

*For more information, see dealer, owner's manual, or www.NissanUSA.com/connect/important-

*Does not include dealer installed options and accessories, local taxes or license fees. This label has been applied pursuant to federal law. Do not remove prior to delivery to the ultimate purchaser.

**Not actual Monroney Label. Provided for informational purposes only. Vehicle features, pricing and other information subject to change, may vary from actual vehicle content and/or Monronev label description. While Nissan makes reasonable efforts to ensure accuracy of information, Nissan is not responsible for changes, errors or omissions. See actual vehicle and/or verify information in question with your Nissan dealer.

Fuel Economy and Environment

MIDSIZE CARS range from 13 to 136 MPG. The best vehicle rates 136 MPGe.

Fuel Economy

MPG

3.1 gallons per 100 miles

You save

in fuel costs over 5 vears compared to the

average new vehicle.

Annual fuel COST

Fuel Economy & Greenhouse Gas Rating(tailpipe only) Smog Rating (tailpipe on

This vehicle emits 279 grams CO, per mile. The best emits 0 grams per mile (tailpipe only). Producing and

Actual results will vary for many reasons, including driving conditions and how you drive and maintain your vehicle. The average new vehicle gets 27 MPG and costs \$6,750 to fuel over 5 years. Cost estimates are based on 15,000 miles per year at \$2.40 per gallon. MPGe is miles per gasoline gallon equivalent. Vehicle emissions are a significant cause of climate change and smog.

fueleconomy.gov Calculate personalized estimates and compare vehicles







VEHICLE COLORS:

INT: CHARCOAL

AGUAS(ABV.)MEX

RED ROCK NISSAN

2582 HWY 6 AND 50

GRAND JUNCTION CO

TRUCK

DEALER:

TRANSPORT METHOD:

EXT:ASPEN WHITE

FINAL ASSEMBLY POINT:



Gasoline Vehicle

GOVERNMENT 5-STAR SAFETY RATINGS

Overall Vehicle Score Not Rated

Based on the combined ratings of frontal, side and rollover. Should ONLY be compared to other vehicles of similar size and weight.

Frontal Driver Not Rated **Not Rated** Crash Passenger Based on the risk of injury in a frontal impact

Should ONLY be compared to other vehicles of similar size and weight Side Front seat **Not Rated** Rear seat **Not Rated**

Crash Based on the risk of injury in a side impact.

Rollover Not Rated

Based on the risk of rollover in a single-vehicle crash

Star ratings range from 1 to 5 stars (****) with 5 being the highest Source: National Highway Traffic Safety Administration (NHTSA) www.safercar.gov or 1-888-327-4236

This Vehicle qualifies for Nissan's

Security+Plus Extended Protection Plan

The only service agreement backed by Nissan Extended Services North America! Ask your dealer for details, or call 1-800-NISSAN-1 for more information

VIN: 3N1AB7AP7JY219339 **EMS:**50 STATE EMISSIONS MDL:12218-219339 QAC-G OPT: B-C03E10L92H11Z66

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